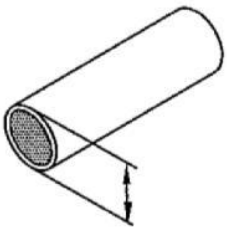
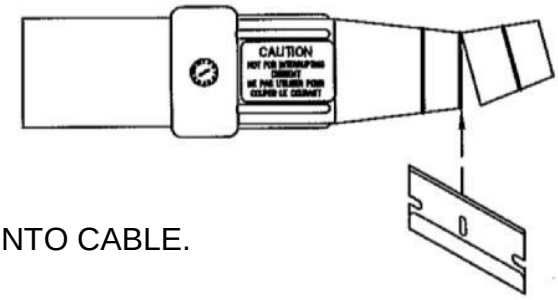
NOTE: USE COPPER (CU) CONDUCTORS ONLY.

1. MEASURE CABLE JACKET.

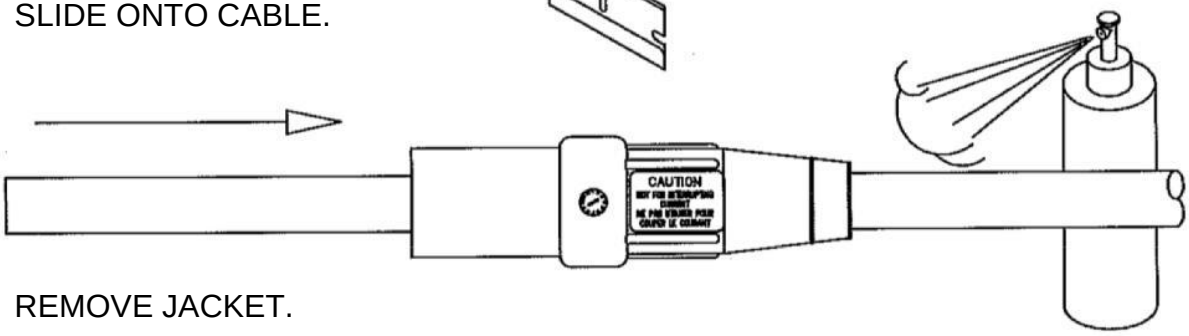


2. CUT SLEEVE TO MATCH.



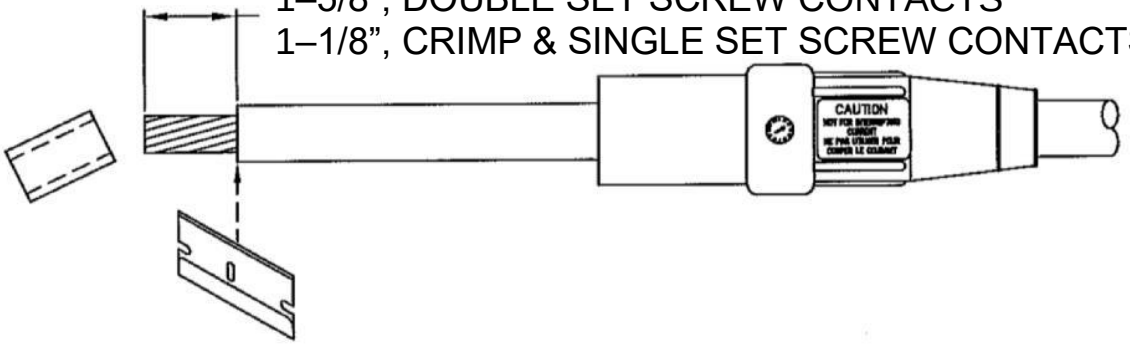
LUBRICANT

3. SLIDE ONTO CABLE.

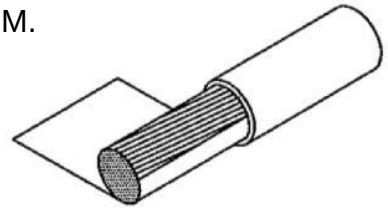


4. REMOVE JACKET.

1–5/8”, DOUBLE SET SCREW CONTACTS
1–1/8”, CRIMP & SINGLE SET SCREW CONTACTS

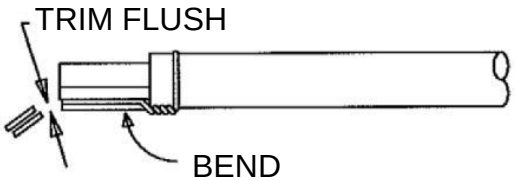


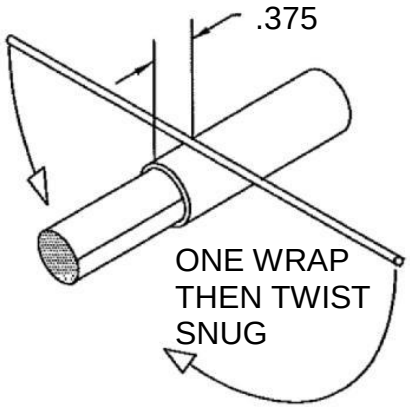
5. WRAP COPPER SHIM.



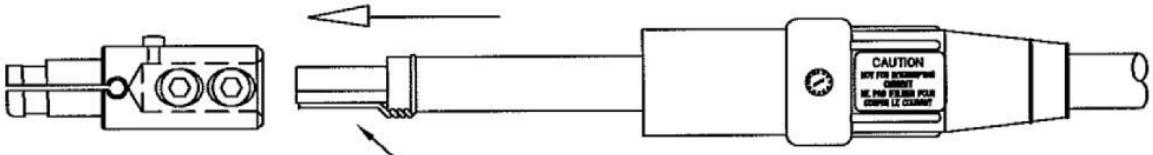
NOTE: USE TWO SHIMS FOR #2–1/0 CABLE, AND ONE SHIM FOR 2/0–4/0 CABLE.

6. WRAP STRAIN RELIEF WIRE.



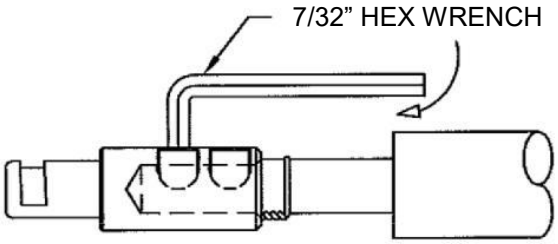


7. INSERT INTO CONTACT.



STRAIN RELIEF OPPOSITE SETSCREW(S).

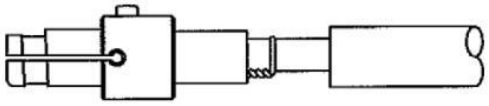
8A. TIGHTEN SETSCREW(S).



CABLE SIZE	TORQUE INCH POUNDS
#2–#1	100
1/0–2/0	120
3/0–4/0	220

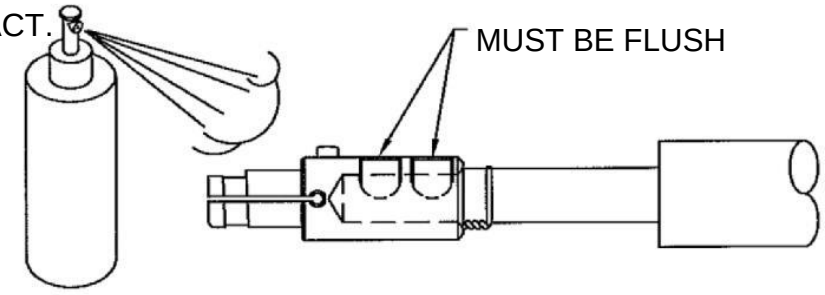
OR

8B. CRIMP CONTACT

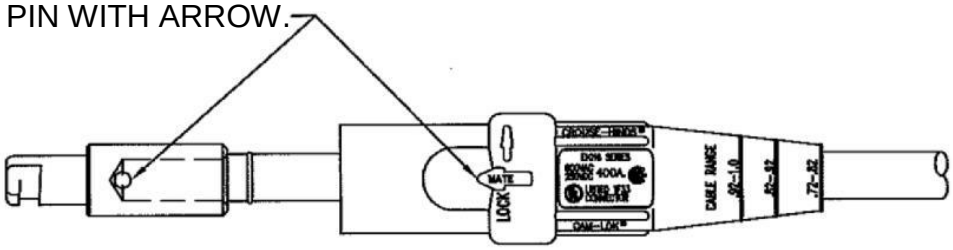


CABLE SIZE	CRIMP NEST	CRIMP PRESS
#2–#1	100514–3	A200914–3
1/0–2/0	100514–4	A200914–4
3/0	100514–5	A200914–5
4/0	100514–6	A200914–6

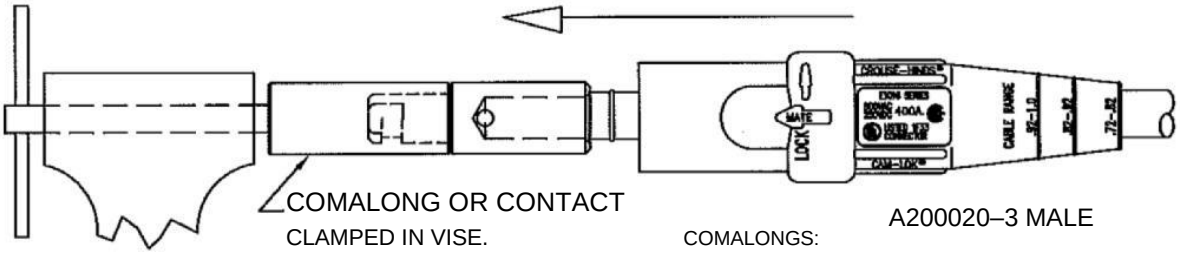
9. LUBRICATE CONTACT.



10. LINE UP PIN WITH ARROW.



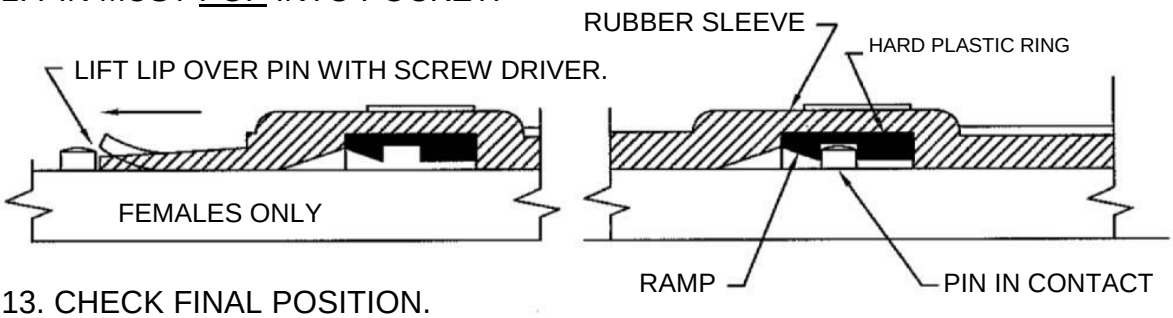
11. PUSH SLEEVE OVER CONTACT.



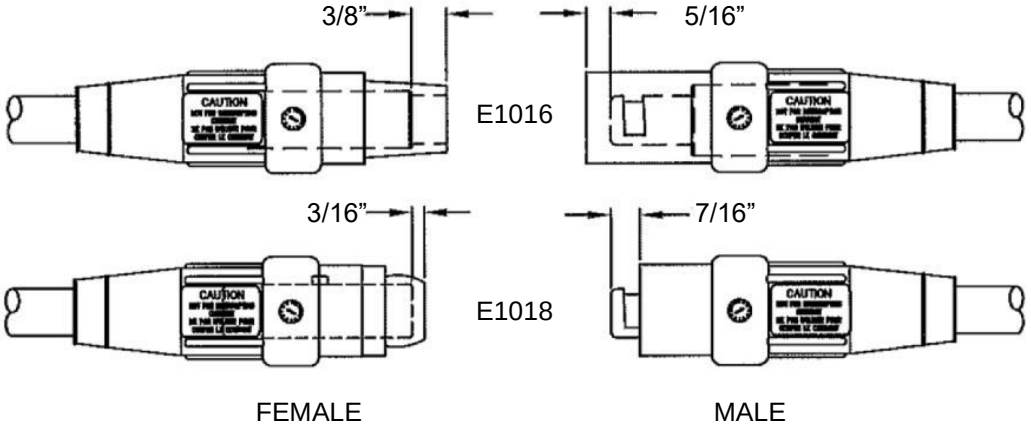
COMALONG OR CONTACT CLAMPED IN VISE.

COMALONGS: A200020–3 MALE
A200020–4 FEMALE

12. PIN MUST <u>POP</u> INTO POCKET.



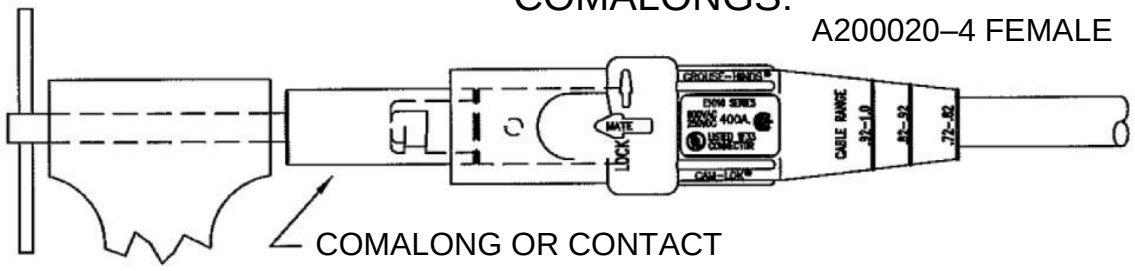
13. CHECK FINAL POSITION.



SLEEVE REMOVAL PROCEDURE

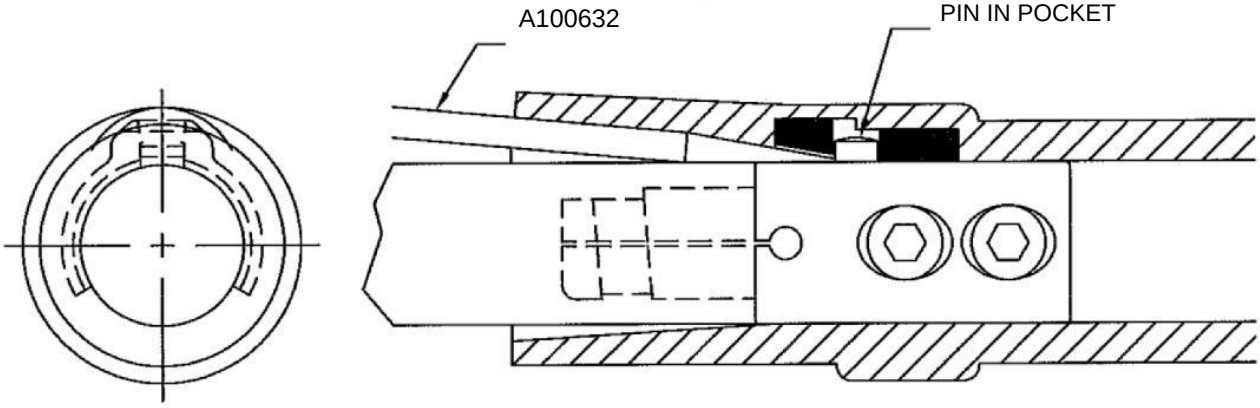
1. MATE WITH COMALONG OR CONTACT.

COMALONGS: A200020–3 MALE
A200020–4 FEMALE

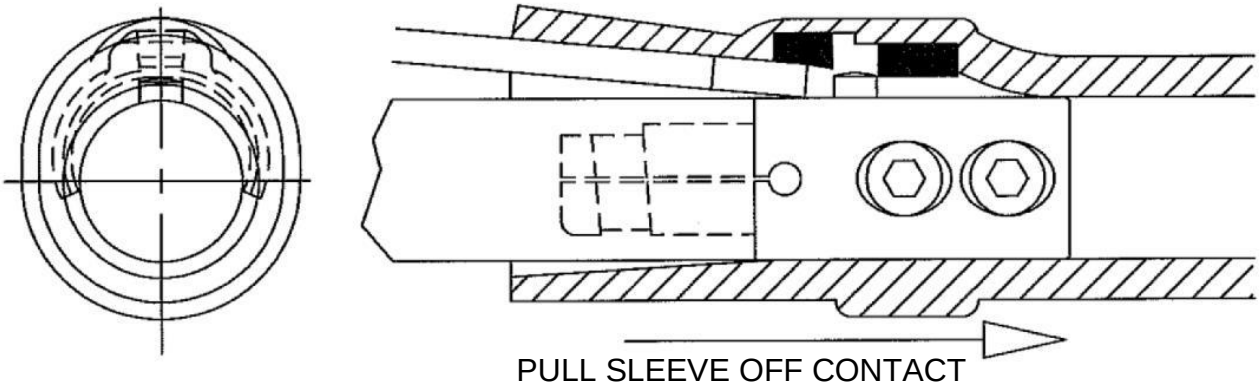


COMALONG OR CONTACT CLAMPED IN VISE.

2. INSERT 1/4” WIDE SCREW-DRIVER INTO KEYWAY.

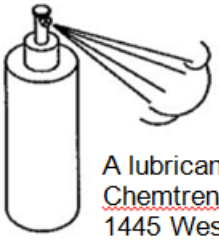


3. ROTATE BLADE 90° TO LIFT RING OFF PIN.



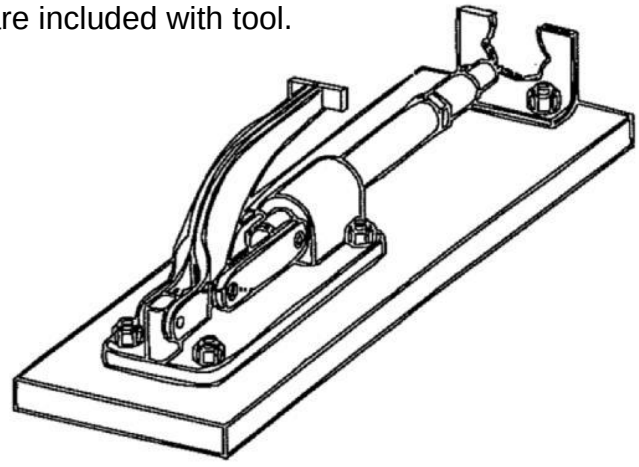
PULL SLEEVE OFF CONTACT

CONTACT AND CONDUCTOR SIZE INFORMATION						
Series	Style	Conductor Size	Continuous Amp Rating	Conductor Entrance Diameter	Contact	
					Male	Female
E1016	CRIMP	#2–#1	170	.402	A200036–18	A200037–23
E1016	CRIMP	1/0–2/0	235	.495	A200036–19	A200037–24
E1016	CRIMP	1/0–2/0 HD	235	.495	A200038–11B	A200035–17B
E1016	CRIMP	3/0–4/0	315	.620	A200038–6B	A200035–14B
E1016	SINGLE SET SCREW	#2–2/0	235	.578	A200065–1	A200067–3
E1016	SINGLE SET SCREW	3/0–4/0	315	.656	A200064–1	A200090–1
E1016	DOUBLE SET SCREW	#2–2/0	300	.578	A200630–1	A200640–3
E1016	DOUBLE SET SCREW	3/0–4/0	400	.656	A200639–1	A200641–1
E1018	CRIMP	#2–#1	170	.402	A200036–2	A200037–6
E1018	CRIMP	1/0–2/0	235	.495	A200036–3	A200037–7
E1018	CRIMP	3/0–4/0	400	.620	A200038–2	A200035–4



A lubricant is available from:
Chemtrend, Inc.
1445 West McPherson Park Drive
Howell, Michigan 48844–0860
Their part number is CT–39F.

For high volume or frequent installation, use the Lektralink assembly tool as shown below. The part number is A400001. Complete instructions for use are included with tool.





Eaton.com/recycling

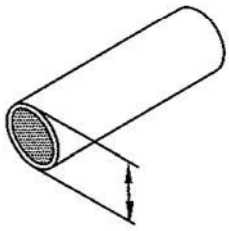
EATON CROUSE-HINDS SERIES

Crouse-Hinds Molded Products
UNITED STATES:
4758 Washington Street • LaGrange, North Carolina 28551
Phone (252) 566–3014 • FSCM–90129 • FAX (252) 566–9337

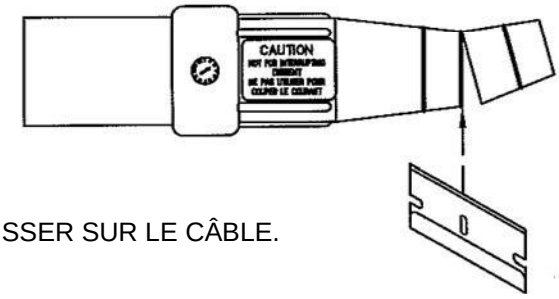
CANADA:
Crouse-Hinds Canada. Ltd.
5925 McLaughlin Road • Mississauga, Ontario L5R 1BB

REMARQUE : UTILISER DES CONDUCTEURS EN CUIVRE (CU) SEULEMENT. (CU) SEULEMENT.

1. MESURER LA GAINE DU CÂBLE.

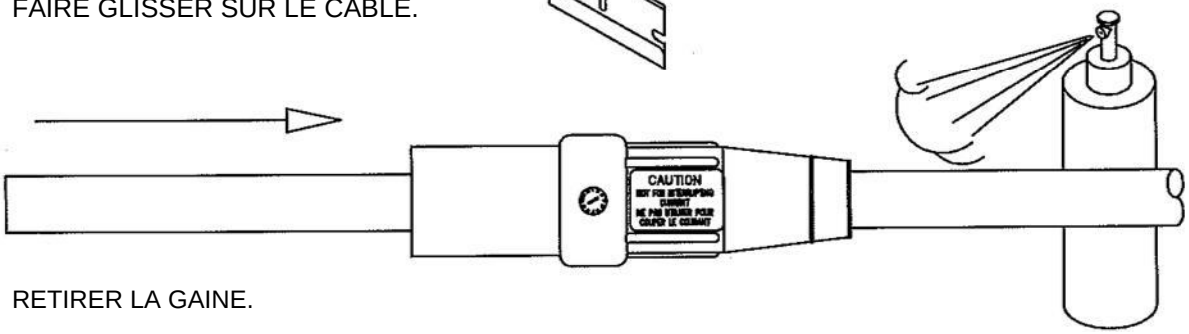


2. COUPER LE MANCHON AU BON DIAMÈTRE.



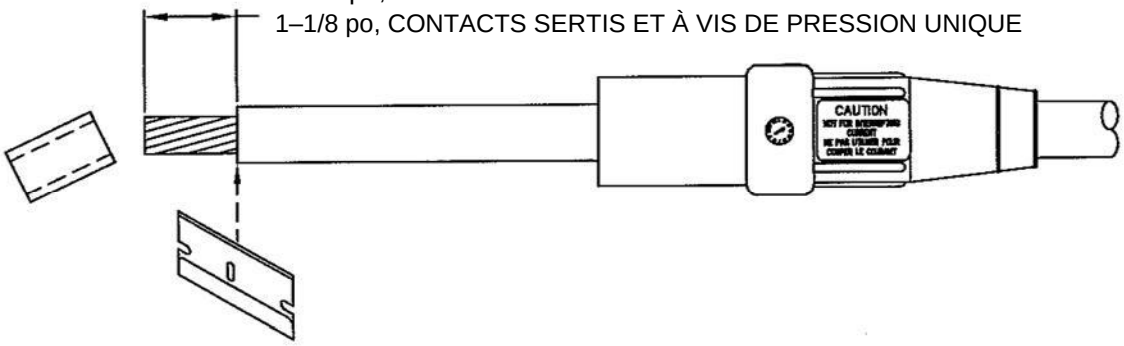
LUBRIFIANT

3. FAIRE GLISSER SUR LE CÂBLE.

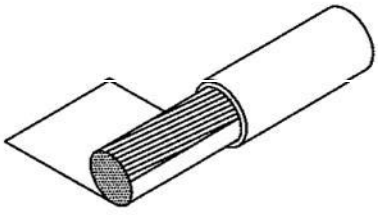


4. RETIRER LA GAINE.

1–5/8 po, CONTACTS À DEUX VIS DE PRESSION
1–1/8 po, CONTACTS SERTIS ET À VIS DE PRESSION UNIQUE

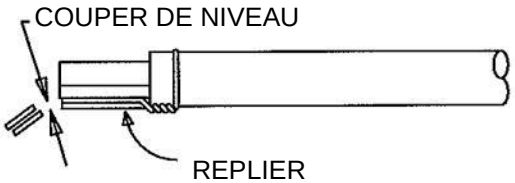


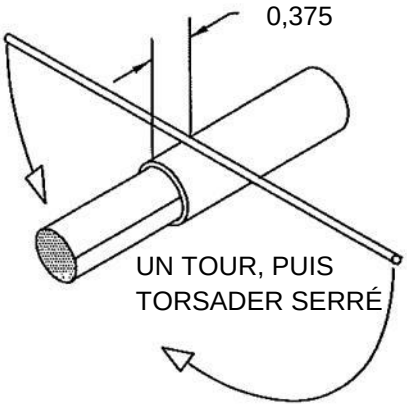
5. ENROULER UNE CALE EN CUIVRE.



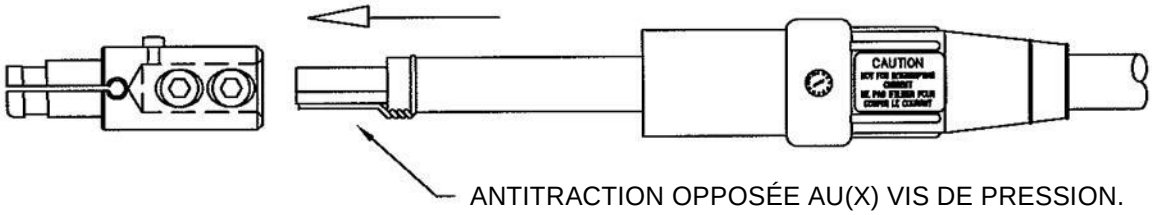
REMARQUE : UTILISER DEUX CALES POUR UN CÂBLE 2-1/0 ET UNE CALE POUR UN CÂBLE 2/0-4/0.

6. ENROULER UN FIL ANTITRACTION.

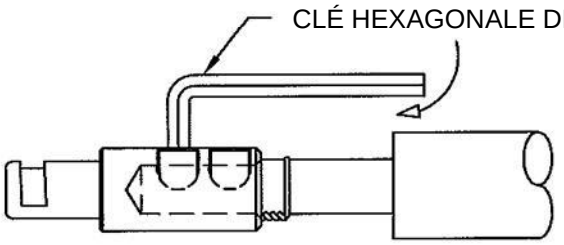




7. INSÉRER DANS LE CONTACT.



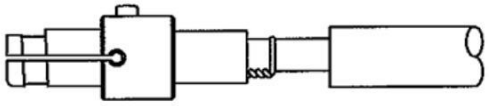
8A. SERRER LA (LES) VIS DE PRESSION



CALIBRE DU CÂBLE	COUPLE EN POUCES-LIVRES
2–1	100
1/0–2/0	120
3/0–4/0	220

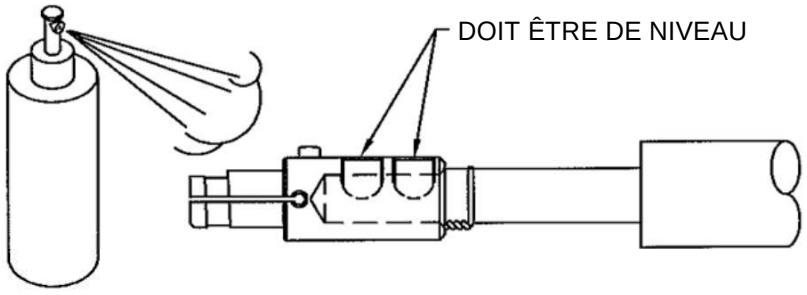
OU

8B. CONTACT SERTI

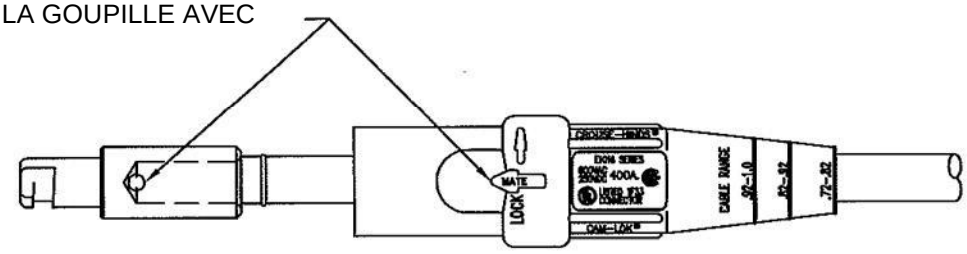


CALIBRE DU CÂBLE	NID DE SERTISSAGE	PRESSE À SERTIR
2–1	100514–3	A200914–3
1/0–2/0	100514–4	A200914–4
3/0	100514–5	A200914–5
4/0	100514–6	A200914–6

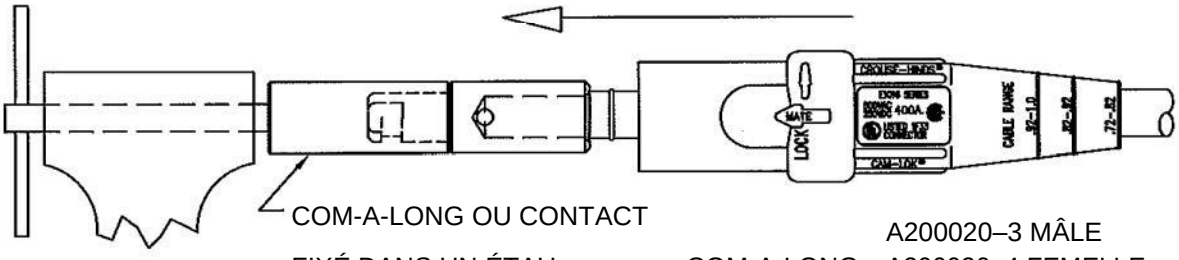
9. LUBRIFIER LE CONTACT.



10. ALIGNER LA GOUPILLE AVEC LA FLÈCHE.

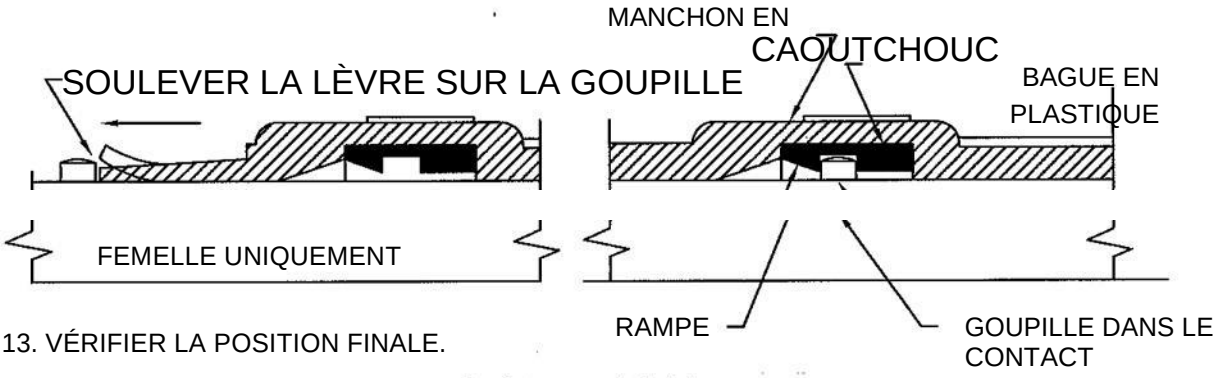


11. POUSSER LE MANCHON SUR LE CONTACT.

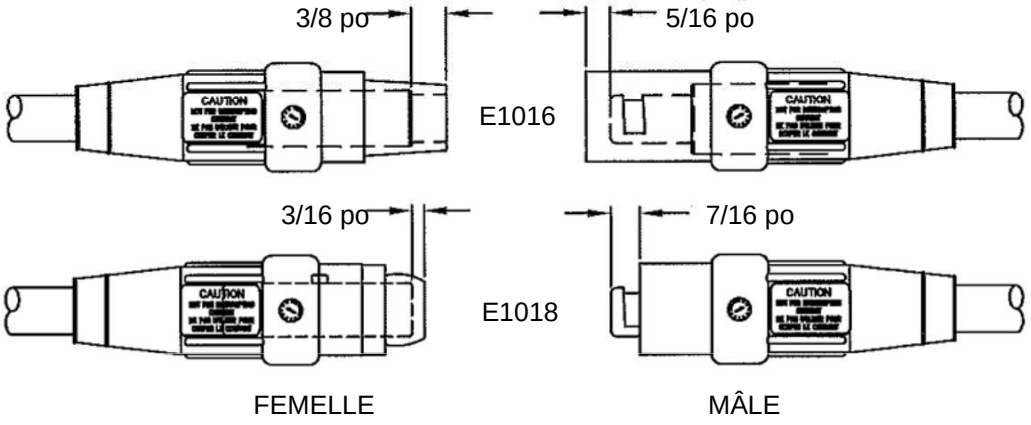


A200020–3 MÂLE
COM-A-LONG : A200020–4 FEMELLE

12. LA GOUPILLE DOIT ENTRER DANS UNE POCHE.



13. VÉRIFIER LA POSITION FINALE.



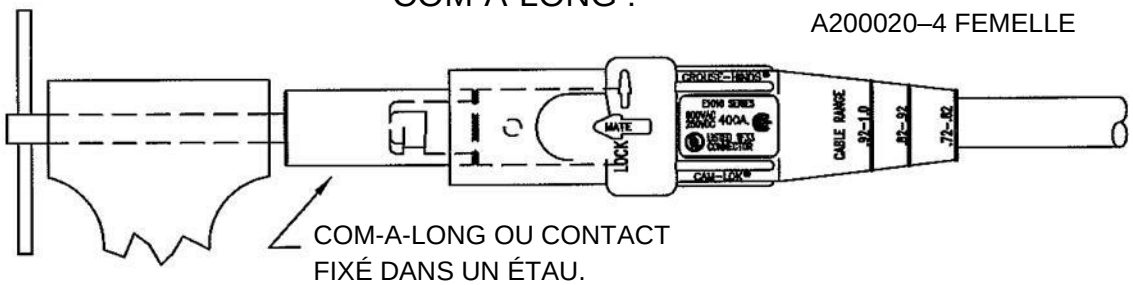
PROCÉDURE DE RETRAIT DU MANCHON

1. APPARIER AVEC UN COM-A-LONG OU UN CONTACT.

COM-A-LONG :

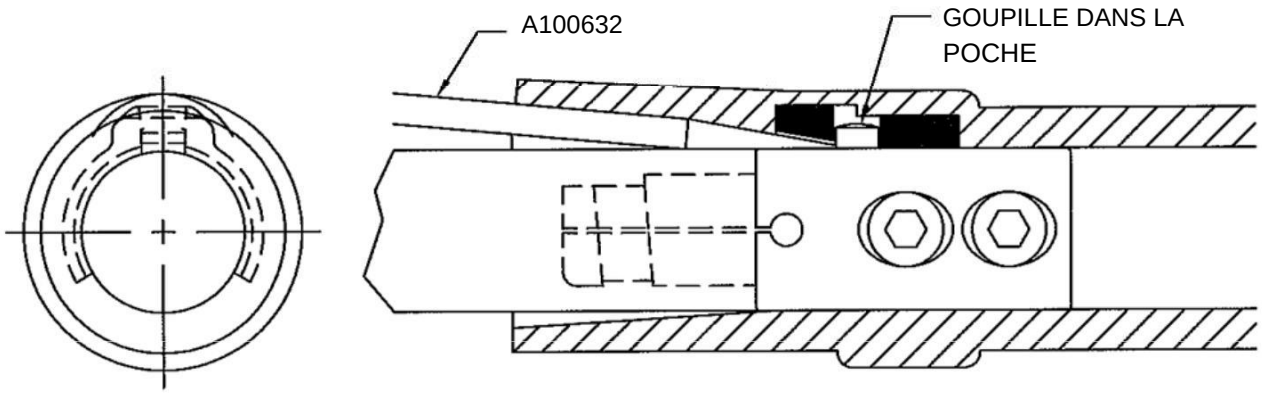
A200020–3 MÂLE

A200020–4 FEMELLE

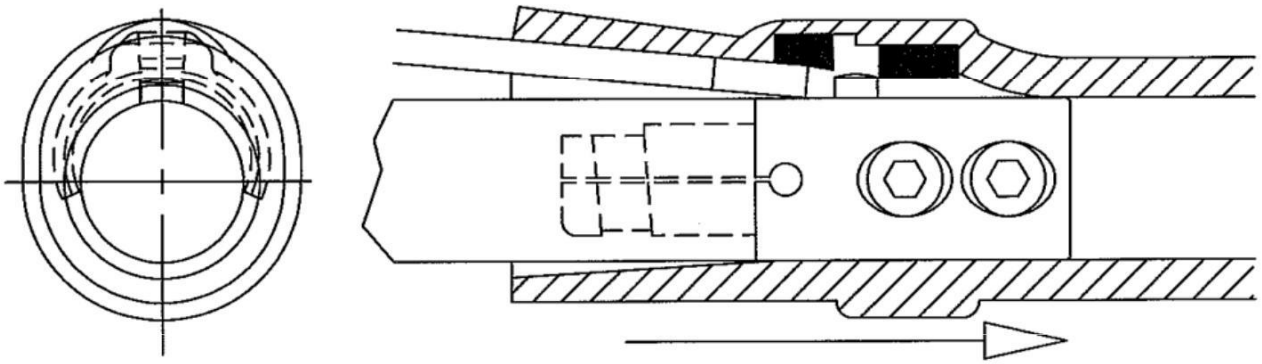


COM-A-LONG OU CONTACT FIXÉ DANS UN ÉTAU.

2. INSÉRER UN TOURNEVIS DE 1/4 po DANS LA RAINURE.



3. TOURNER LA LAME DE 90° POUR SOULEVER LA BAGUE HORS DE LA GOUPILLE.

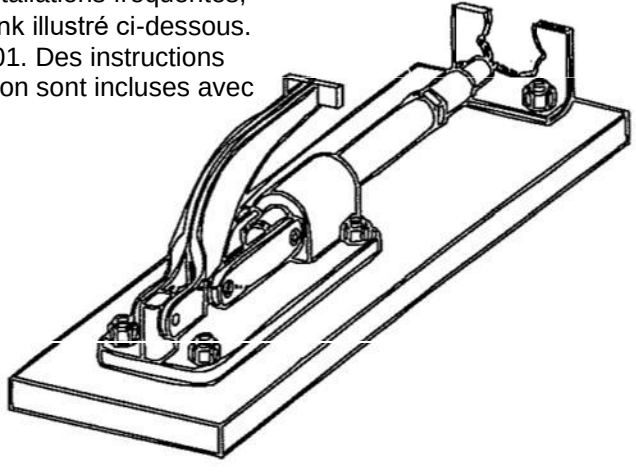


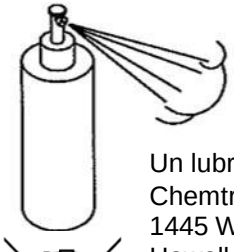
RETIRER LE MANCHON DU CONTACT

RENSEIGNEMENTS SUR LES CONTACTS ET LE CALIBRE

Série	Style	Calibre du conducteur	Intensité nominale en régime permanent	Diamètre de l'entrée du conducteur	Contact	
					Mâle	Femelle
E1016	SERTI	2–1	170	0,402	A200036–18	A200037–23
E1016	SERTI	1/0–2/0	235	0,495	A200036–19	A200037–24
E1016	SERTI	1/0–2/0 HD	235	0,495	A200038–11B	A200035–17B
E1016	SERTI	3/0–4/0	315	0,620	A200038–6B	A200035–14B
E1016	VIS DE PRESSION UNIQUE	2–2/0	235	0,578	A200065–1	A200067–3
E1016	VIS DE PRESSION UNIQUE	3/0–4/0	315	0,656	A200064–1	A200090–1
E1016	VIS DE PRESSION DOUBLE	2–2/0	300	0,578	A200630–1	A200640–3
E1016	VIS DE PRESSION DOUBLE	3/0–4/0	400	0,656	A200639–1	A200641–1
E1018	SERTI	2–1	170	0,402	A200036–2	A200037–6
E1018	SERTI	1/0–2/0	235	0,495	A200036–3	A200037–7
E1018	SERTI	3/0–4/0	400	0,620	A200038–2	A200035–4

Pour un grand volume ou des installations fréquentes, utiliser l'outil de montage Lektralink illustré ci-dessous. Son numéro de pièce est A400001. Des instructions complètes relatives à son utilisation sont incluses avec l'outil.





Un lubrifiant est offert par :
Chemtrend, Inc.
1445 West McPherson Park Drive
Howell, Michigan 48844–0860
Son numéro de pièce est CT–39F.



Eaton.com/recycling

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4758 Washington Street • LaGrange, North Carolina 28551
Téléphone : (252) 566–3014 • FSCM–90129 • Télécopieur : (252) 566–9337

CANADA
Crouse-Hinds Canada. Ltd.
5925 McLaughlin Road • Mississauga, Ontario L5R 1BB
Téléphone : (905) 507–4187 • Télécopieur : (905) 501–4076